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(71) Applicant (for all designated States except US): SHOWA DENKO K.K. [JP/JP]; 13-9, Shiba Daimon 1-chome, Minato-ku, Tokyo 105-8518 (JP).

(72) Inventors; and

(75) **Inventors/Applicants (for US only): OTAKI, Atsushi**
[JP/JP]; c/o Oyama Regional Office., Showa Denko, K.K.,

480, Inuzuka 1-chome,, Oyama-shi, Tochigi 323-0811 (JP). **HAMANO, Hidemitsu** [JP/JP]; c/o Oyama Regional Office, Showa Denko k.k., 480, Inuzuka 1-chome, Oyama-shi, Tochigi 323-0811 (JP).

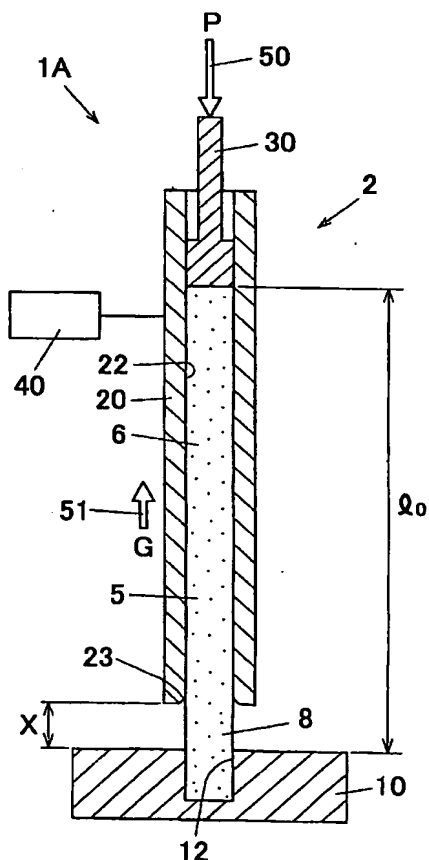
(74) **Agents:** SHIMIZU, Hisayoshi et al.; Idemitsu Nagahori Building,, 4-26, Minamisemba 3-chome, Chuo-ku, Osaka-shi, Osaka 542-0081 (JP).

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(54) Title: FORGING METHOD FORGED PRODUCT AND FORGING APPARATUS



(57) Abstract: A forging apparatus 1A includes a swaging apparatus 2 equipped with a fixing die 10, a guide 20 having an insertion passage 22 for inserting and holding a bar-shaped raw material 5 in a buckling preventing state, and a punch 30. The raw material 5 is fixed to the fixing die 10 with the one end portion of the raw material protruded. The one end portion of the raw material 5 is inserted into the insertion passage 22 of the guide 20. Thereafter, while pressing the raw material 5 with the punch 30 in the axial direction, in a state in which an entire peripheral surface of the exposed portion 8 of the raw material 5 exposed between the guide 20 and the fixing die 10 is not restrained, the guide 20 is moved in a direction opposite to the moving direction of the punch 30 so that a length of the exposed portion 8 of the raw material 5 becomes a budding limit length or less at a cross-sectional area of the exposed portion 8 of the raw material 5. Thus, the one end portion of the raw material 5 is subjected to swaging processing.



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